



## VT307 Series

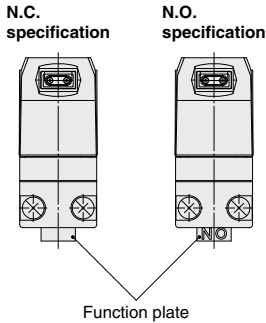
# Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

### Mounting

#### ⚠ Warning

When mounting a valve on the manifold base, N.C. and N.O. can be reversed by the function plate orientation. Also, since the cylinder operates in reverse, confirm if the function plate is correctly mounted or not.



#### ⚠ Caution

1. Each valve is fixed to the manifold base with two M4 mounting screws. Tighten the screws firmly when re-mounting.
2. For mounting, tighten M4 or equivalent screws evenly into the mounting holes of the manifold base.  
Tightening torque of the mounting screw (M4): 1.4 N·m

### Changing from N.C. to N.O.

#### ⚠ Caution

This product is delivered as N.C. valve.

If N.O. valve is required, remove mounting screws of the required valve and turn over the function plate. (Make sure that there are gaskets on both sides of the plate.) Then, tighten the mounting screws to fix the valve to the manifold base.

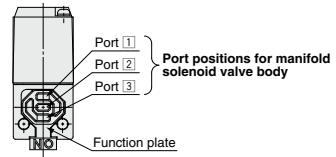


Figure: For N.C.

| Specifications | Function plate |
|----------------|----------------|
| N.C.           | No mark        |
| N.O.           | NO             |

### Piping

#### ⚠ Caution

1. For the common exhaust type, pressurization or evacuation of the 3(R) port can cause a malfunction.