



VMG Series

Specific Product Precautions

Be sure to read this before handling the products.

Selection

⚠ Warning

1. Check the specifications.

The products in this catalog are designed to be used in compressed air systems only. If the products are used in an environment where pressure or temperature is out of the specified range, damage and/or malfunction may result. Do not use under such conditions.

2. Be aware of the operating pressure range of the pulse blow unit.

The operating pressure range of the pulse blow unit is 0.3 to 0.7 MPa.

Be sure to check the operating environment before use.

⚠ Caution

1. When using the pulse blow unit, we recommend using a nozzle that is size $\phi 1$ to $\phi 2$.

The recommended pipe tube inner diameter on the supply side is 5 mm or more and the recommended pipe tube length is 5 m or less. **When using a tube with an I.D. of less than 5 mm, use a nozzle with a nozzle size of $\phi 1$ or a nozzle with a flow rate adjustment function (KNC-R02-200).** Normal pulse operation may not be possible when using piping conditions other than those recommended.

Handling

⚠ Warning

1. To prevent lurching of the nozzle due to air pressure, confirm that the nozzle is not loosened or rattling by pulling it by hand before operation.
2. Make sure to wear safety goggles to protect yourself from splashed substances.
3. Do not direct the tip of the nozzle at the face or other parts of a human body. It may cause danger to personnel.
4. Do not use the product to clean or remove toxic substances or chemicals.
5. Do not drop, step on or hit the product. It may cause damage to the product.
6. Do not use the product to disturb public order or public hygiene.

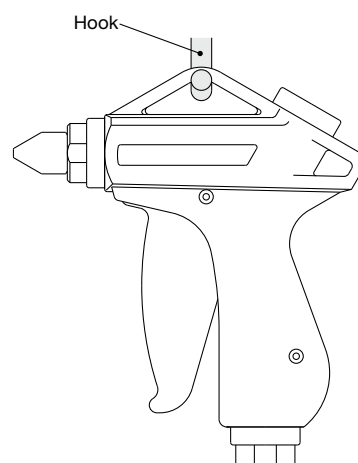
Handling

⚠ Warning

7. This product is not a toy.

8. After blowing, make sure to hang the product on a hook, etc.

If leaving the product in a dusty place, particles will enter the product and may result in a malfunction.



9. When the blow gun is used or stored, confirm that no twisting, turning or tensile force or moment load is applied to the port or tube. This may cause fittings to fracture or tubes to be crushed, burst or come loose.

10. When attaching a nozzle cover, align the hex parts of the nozzle and nozzle cover before covering. When attaching an extension nozzle cover, confirm that the nozzle tip is completely inserted into the extension nozzle cover.

11. Do not use a nozzle cover or extension nozzle cover if it is cracked or does not fit securely, and replace with a new cover.



Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

⚠ Danger : **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

⚠ Warning: **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Caution: **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components
ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components
IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. SMC products cannot be used beyond their specifications. They are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not allowed.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, combustion equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

Caution

SMC develops, designs, and manufactures products to be used for automatic control equipment, and provides them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not allowed.

Products SMC manufactures and sells cannot be used for the purpose of transactions or certification specified in the Measurement Act of each country. The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

*2) **Suction cups (Vacuum pads) are excluded from this 1 year warranty.**

A suction cup (vacuum pad) is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the suction cup (vacuum pad) or failure due to the deterioration of rubber material are not allowed by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Revision History

Edition B * KK/KKH series S couplers (related product) have been changed as a model change.
* Data for the high-efficiency nozzle has been added.

Edition C * Excerpted page 1889 to 1899 from Best Pneumatics No. 1 (Ver. 1)

Edition D * KK130 series S couplers and One-touch fittings have been added.
* The number of pages has been decreased from 16 to 12.

Edition E * Not available

Edition F * Size ø3, ø3.5, and ø4 male thread nozzles have been added.

* A type with a nozzle cover has been added for male thread nozzles and extension nozzles.

* A ø8 copper extension nozzle has been added.

* 100 mm and 150 mm copper extension nozzles have been added.

* The number of pages has been increased from 12 to 16.

Edition G * A pulse blow unit has been added.

Safety Instructions

Be sure to read the “Handling Precautions for SMC Products” (M-E03-3) and “Operation Manual” before use.