

Stainless Steel 316 One-touch Fittings

Applicable Tubing: Metric Size, Connection Thread: M, R, Rc

KQG2 Series

RoHS



Applicable Tubing

Tubing material	FEP, PFA, Nylon, Soft nylon ^{Note 1)} , Polyurethane, Polyolefin
Tubing O.D.	ø3.2, ø4, ø6, ø8, ø10, ø12, ø16

Specifications

Fluid	Air, N ₂ , Water, Steam ^{Note 2)}
Operating pressure range ^{Note 3)}	–100 kPa to 1 MPa ^{Note 4)}
Proof pressure	3.0 MPa
Ambient and fluid temperature ^{Note 5)}	–5 to 150°C (No freezing) ^{Note 4)}
Lubricant	Grease-free specification
Seal on the threads	With sealant

Note 1) For soft nylon tubing, water cannot be used.

Note 2) Consult with SMC regarding applicable tube separately.

Note 3) Avoid using in a vacuum holding application such as a leak tester, since there is leakage.

Note 4) Check the operating pressure range and operating temperature range of the tubing.

Note 5) It is recommended that you use the inner sleeve in the following conditions (Except ø3.2):

- When using in an environment where the fluid temperature changes drastically.
- When using at a high temperature.

* Temperature Condition of Mounting the Inner Sleeve

Tubing	Temperature
FEP tubing/TH Series	80°C or more
Super PFA tubing/TL Series	120°C or more

Spare Parts

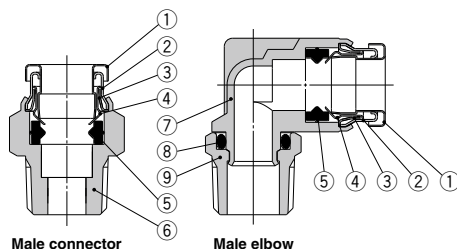
Description	Tubing O.D.	Part no.	Material
Gasket	—	M-5G3	Stainless steel 316, Special FKM
Bulkhead nut	ø3.2, ø4	KQG223-P01	Stainless steel 316
	ø6	KQG206-P01	
	ø8	KQG208-P01	
	ø10	KQG210-P01	
	ø12	KQG212-P01	
	ø16	KQG216-P01	

Cross Reference Table of the Inner Sleeve

Tubing O.D.	Tubing material			Applicable inner sleeve	
	TUS (Soft polyurethane)	TH/TH (FEP)	TL/TIL (Super PFA)	Part no.	Length
ø4	—	TH0402	—	TJG-0402	18
	TUS0425	TH0425	—	TJG-0425	18
	—	—	TL0403	TJG-0403	18
ø6	TUS0604	TH0604	TL0604	TJG-0604	19
	TUS0805	—	—	TJG-0805	20.5
	—	TH0806	TL0806	TJG-0806	20.5
ø10	TUS1065	—	—	TJG-1065	23
	—	TH1075	—	TJG-1075	23
	—	TH1008	TL1008	TJG-1008	23
	TUS1208	—	—	TJG-1208	24
ø12	—	TH1209	—	TJG-1209	24
	—	TH1210	TL1210	TJG-1210	24

* Stainless steel 316 is used for the TJG series.

Construction



Component Parts

No.	Description	Material
1	Release button	Stainless steel 316
2	Guide 1	Stainless steel 316
3	Guide 2	Stainless steel 316
4	Chuck	Stainless steel 316
5	Seal	Special FKM (Fluoro coated)
6	Male connector body	Stainless steel 316
7	Male elbow body	Stainless steel 316
8	O-ring	Special FKM (Fluoro coated)
9	Stud	Stainless steel 316

Stainless Steel 316 One-touch Fittings **KQG2 Series**

Applicable Tubing: Metric Size, Connection Thread: M, R, Rc

Dimensions

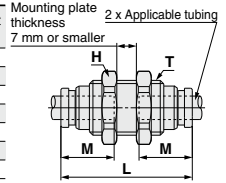
Bulkhead Union: KQG2E



Applicable tubing O.D. (mm)	Model	T (M)	H (Width across flat)	L	Mounting hole	M	Note 2) Effective area (mm ²)	Weight (g)
ø3.2	KQG2E23-00	M10 x 1	12	32.2	11	12	3.4	14
ø4	KQG2E04-00	M10 x 1	12	32.4	11	12.6	5.6	14
ø6	KQG2E06-00	M14 x 1	17	33.6	15	13.6	13.1	25.8
ø8	KQG2E08-00	M15 x 1	19	36.4	16	16.1	26.1	30.4
ø10	KQG2E10-00	M18 x 1	21	37.2	19	17	41.5	40.3
ø12	KQG2E12-00	M20 x 1	24	39.2	21	18.6	58.3	49.9
ø16	KQG2E16-00	M27 x 1	30	42.6	28	20.8	113	87.3

Note) Value of FEP tubing.

Value of nylon tubing for ø16 only.



Union Tee: KQG2T

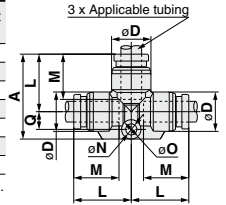


Applicable tubing O.D. (mm)	Model	Note 1) øD	L	A	Q	M	øN	øO	Note 2) Effective area (mm ²)	Weight (g)
ø3.2	KQG2T23-00	8.3	13.6	20.5	4.1	12	3.2	5.6	3.4	7.9
ø4	KQG2T04-00	9.1	14.6	21.8	4.4	12.6	3.2	5.6	6.4	9.5
ø6	KQG2T06-00	11.4	16.6	24.6	5.2	13.6	3.2	5.6	13.4	14.2
ø8	KQG2T08-00	13.7	20.1	31.1	7	16.1	4.2	8	25.6	24.4
ø10	KQG2T10-00	16.6	22	34	8	17	4.2	8	40	36.8
ø12	KQG2T12-00	18.7	24.6	37.7	9.1	18.6	4.2	8	57.4	46.9
ø16	KQG2T16-00	24.6	28.8	43.4	10.6	20.8	4.2	8	100	75.5

Note 1) For the ø16, this dimension refers to the O.D. of the release button.

Note 2) Value of FEP tubing.

Value of nylon tubing for ø16 only.



Union "Y": KQG2U

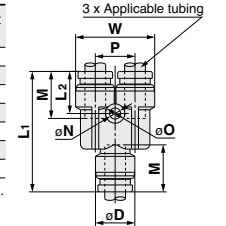


Applicable tubing O.D. (mm)	Model	Note 1) øD	W	L1	L2	P	M	øN	øO	Note 2) Effective area (mm ²)	Weight (g)
ø3.2	KQG2U23-00	8.3	16.4	29	11	8.1	12	3.2	5.6	3.4	9.2
ø4	KQG2U04-00	9.1	18.2	30.4	11.3	9.1	12.6	3.2	5.6	4.2	11.1
ø6	KQG2U06-00	11.4	22.9	34.9	12.2	11.5	13.6	3.2	5.6	13.4	18.8
ø8	KQG2U08-00	13.7	28.3	40.1	14.1	14.6	16.1	4.2	8	25.6	29.7
ø10	KQG2U10-00	16.6	34.2	44	14.4	17.6	17	4.2	8	40	47.4
ø12	KQG2U12-00	18.7	38.5	48.4	15.8	19.8	18.6	4.2	8	57.4	62.1
ø16	KQG2U16-00	24.6	49.3	56.6	17.3	26	20.8	4.2	8	113	110.2

Note 1) For the ø16, this dimension refers to the O.D. of the release button.

Note 2) Value of FEP tubing.

Value of nylon tubing for ø16 only.



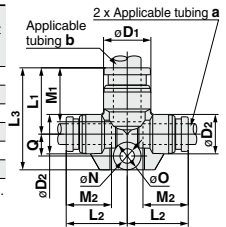
Different Diameter Tee: KQG2T



Applicable tubing O.D. (mm)	Model	Note 1) øD1	Note 1) øD2	L1	L2	L3	Q	M1	M2	øN	øO	Note 2) Effective area (mm ²)	Weight (g)
ø3.2 ø4	KQG2T23-04	9.1	8.3	14.2	14.1	21.1	4.1	12.6	12	3.2	5.6	3.8	8.5
ø4 ø6	KQG2T04-06	11.4	9.1	15.6	15.7	22.8	4.4	13.6	12.6	3.2	5.6	7.1	11.5
ø6 ø8	KQG2T06-08	13.7	11.4	19.1	17.7	29.5	6.4	16.1	13.6	4.2	8	16.4	20
ø8 ø10	KQG2T08-10	16.6	13.7	21	21.2	32.1	7.1	17	16.1	4.2	8	36	29.8
ø10 ø12	KQG2T10-12	18.7	16.6	23.6	23.1	35.7	8.1	18.6	17	4.2	8	56	41.3
ø12 ø16	KQG2T12-16	24.6	18.7	26.8	26.7	39.9	9.1	20.8	18.6	4.2	8	108.5	58

Note 1) For the ø16, this dimension refers to the O.D. of the release button.

Note 2) Value of FEP tubing.



Plug-in Reducer: KQG2R



Applicable tubing O.D. (mm)	Applicable fitting size ød	Model	øD	L	A	M	Note) Effective area (mm ²)	Weight (g)
ø3.2	ø4	KQG2R23-04	9	32.9	20.3	12	3.4	4.7
ø4	ø6	KQG2R04-06	9	34.4	20.8	12.6	5.6	6.7
ø6	ø8	KQG2R06-08	12	38.4	22.3	13.6	13.1	12.1
ø8	ø10	KQG2R08-10	14	41.9	24.9	16.1	26.1	18.3
ø10	ø12	KQG2R10-12	17	44.8	26.2	17	41.5	26.5
ø12	ø16	KQG2R12-16	19	42.9	22.1	18.6	58.3	35.4

Note) Value of FEP tubing.

